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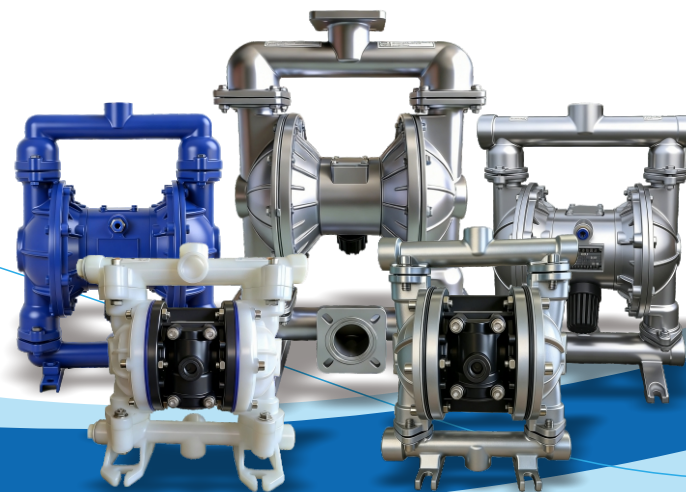


使用说明书

Operating Instructions

QBY/K系列内置式气动隔膜泵

QBY/K series Air Operated Diaphragm Pump



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性能简介 Performance summary

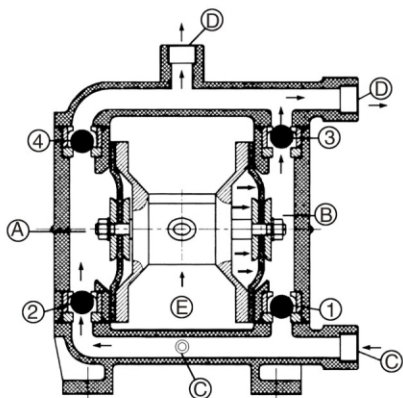
QBY/K气动隔膜泵既能抽送流动的液体，又能输送一些不易流动的介质，具有自吸泵、潜水泵、屏蔽泵、泥浆泵和杂质泵等输送机械的许多优点。

- 1、不需灌引水，吸程高达7m，扬程达70m，出口压力 $\geq 6\text{kgf/cm}^2$ ；
- 2、流动宽敞，通过性能好，允许通过最大颗粒直径达10mm。抽送泥浆、杂质时，对泵磨损甚微；
- 3、扬程、流量可通过气阀开度实现无级调节(气压调节在 $1-7\text{kgf/cm}^2$ 之间)；
- 4、该泵无旋转部件，没有轴封，隔膜将抽送的介质与泵的运动部件、工作介质完全隔开，所输送的介质不会向外泄漏。所以抽送有毒、易挥发或腐蚀性介质时，不会造成环境污染和危害人身安全；
- 5、不必用电，在易燃、易爆场所使用安全可靠；
- 6、可以浸没在介质中工作；
- 7、使用方便、工作可靠、开停只需简单地打开和关闭气体阀门，即使由于意外情况而长时间无介质运行或突然停机，泵也不会因此而损坏，一旦超负荷，泵会自动地停机，具有自我保护性能，当负荷恢复正常后，又能自动启动运行；
- 8、结构简单、易损件少，该泵结构简单，安装、维修方便，泵输送的介质不会接触到内置配气阀，连杆等运动部件，不像其他类型的泵因转子、活塞、齿轮、叶片等部件的磨损而使性能逐步下降；
- 9、可输送较粘的液体(粘度在1万厘泊以下)；
- 10、本泵无须用油润滑，即使空转，对泵也无任何影响，这是该泵一大特点。

QBY/K air operated double diaphragm pumps not only can exhaust the flow liquid, but also can convey some uneasy flowed medium, with the merits of self-pumping pump, diving pump, shield pump, slurry pump and impurity pump etc.

1. It's unnecessary to pour the drawing water, the suction lift reaches 7m height, the delivery lift reaches 70m length and the export pressure $\geq 6\text{kgf/cm}^2$;
2. Wide flow and good performance. The diameter allowed to pass the max grain reaches 10mm. The damage is very less to the pump while exhausting the slurry and impurity.
3. The delivery lift and flow can pass the pneumatic valve open to realize the stepless adjustment(the pneumatic pressure adjustment is between $1-7\text{kgf/cm}^2$);
4. This pump has no rotary parts and no bearing seals. The diaphragm will completely separate the exhausted medium and pump running parts, working medium. The conveyed medium can't be leaked outside. Thus it will not cause the environmental pollution and human body safety dangerous while exhausting the toxin and flammable or corrosive medium.
5. No electricity. It's safe and reliable while using in the flammable and explore places.
6. It can be soaked in medium.
7. It's convenient to use and reliable to work. Only open or close the gas valve body while starting or stopping. Even if no medium operation or pausing suddenly for long time because of accident matters, the pump will not be damaged caused by this. Once over-loading, the pump will automatically stop and possesses the selfprotection function. When the load recovers normally, it also can start automatically.
8. Simple structure and less wearing parts. This pump is simple in structure, installation and maintenance. The medium conveyed by the pump will not touch the matched pneumatic valve and coupling lever etc. Not like other kinds pumps, the performance will drop down gradually because of the damages of rotor, gear and vane etc.
9. It can transmit the adhesive liquid (the viscosity is below 10000 centipoise).
10. This pump needn't the oil lubricant. Even if idling, it has any influence to the pump. This is a characteristic of this pump.

工作原理 Working principle



在泵的两个对称工作腔中A、B中各装有一块隔膜，由中心联杆将其连结成一体。压缩空气从泵的进气口进入配气阀，通过配气机构将压缩空气引入其中一腔，推动腔中隔膜运动，而另一腔中气体排出。一旦到达行程终点，配气机构自动将压缩空气引入另一工作腔，推动隔膜朝相反方向运动，从而使两个隔膜连续同步地往复运动。

在图示中压缩空气由(E)进入配气阀，使膜片向右运动，则A室的吸力使介质由(C)入口流入，推开球阀2进入A室，球阀4则因吸入而闭锁；B室中的介质则被挤压，推开球阀3由出口(D)流出，同时使球阀1闭锁，防止回流，就这样循环往复使介质不断从(C)入口处吸入，(D)出口处排出。

There installs each diaphragm in both aligned working cavities (A)&(B), which can be connected together with a central coupling lever. The compression air enters the air distribution valve from the air entrance of the pump, draw the compression air into one cavity through the air distribution mechanism, push out the diaphragm movement in the cavity. The gas in another cavity will be drained. Once reaching the stroke terminal, the air distribution mechanism will automatically draw the compression air into another working cavity, push out the diaphragm to move towards the opposite direction, so as to let the both diaphragms continuously reciprocate motion in synchronism.

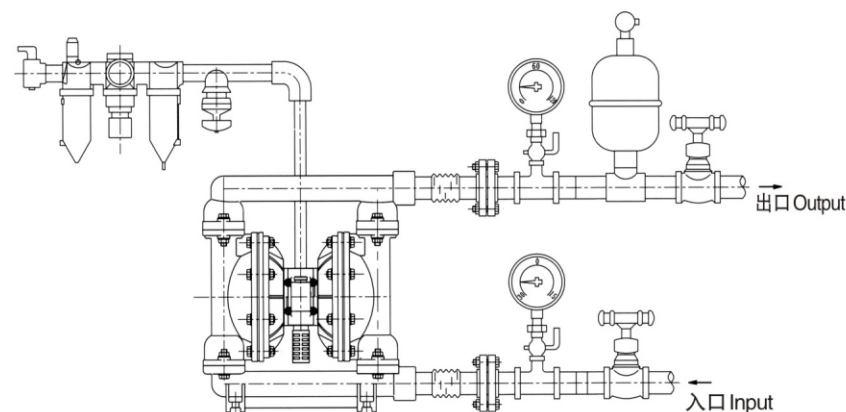
The compression air enters the air distribution valve from (E) shown as the diagram, let the diaphragm piece move towards the right direction. And the suction force in (A) chamber lets the medium flow into from (C) entrance, push out the ball valve (2) to enter(A) chamber, the ball valve (4) will be locked due to the suction force; The medium in (B) chamber will be pressed, push out the ball valve (3) to flow out from the exit (D). Meanwhile, let the ball valve (1) close, prevent backflow. Such movement in circles will let the medium uninterruptedly suck from (C) entrance and drain from (D) exit.

主要用途 Main usage

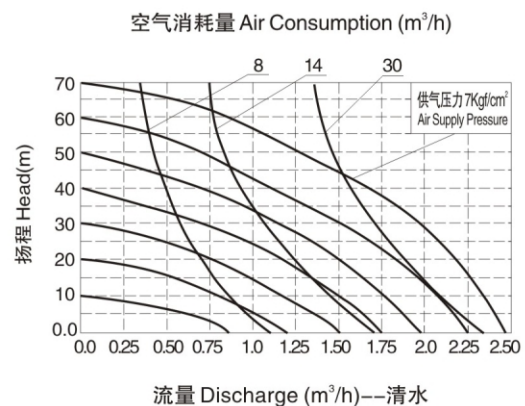
- 1、泵吸花生酱、泡菜、土豆泥、红肠、巧克力、脾酒花、糖浆等；
- 2、泵吸油漆、颜料、胶水、粘合剂等；
- 3、泵吸各种瓦、瓷、砖器及陶器釉浆等；
- 4、泵吸各种磨料、腐蚀剂、清洗油垢等；
- 5、泵吸各种剧毒、易燃、易挥发液体等；
- 6、泵吸各种污水、水泥灌浆及灰浆等；
- 7、泵吸各种强酸、强碱、强腐蚀液体等；
- 8、作为各种固液分离设备的前级送压装置。

1. The pump can suck the peanut, pickles, tomato slurry, red sausage, chocolate, hops and syrup etc.
2. The pump can suck the paint, pigment, glue and adhesive etc.
3. The pump can suck various glazed slurries of tile, porcelain, brick and chinaware etc.
4. The pump can suck various grinding materials, corrosive agent and clean the oil dirt etc.
5. The pump can suck various toxin and flammable or volatility liquid etc.
6. The pump can suck various wedge water, cement slurry and mortar etc.
7. The pump can suck various strong acid, alkali and corrosive liquid etc.
8. It can be used as a front-step transmission device of the solid and liquid separation equipment.

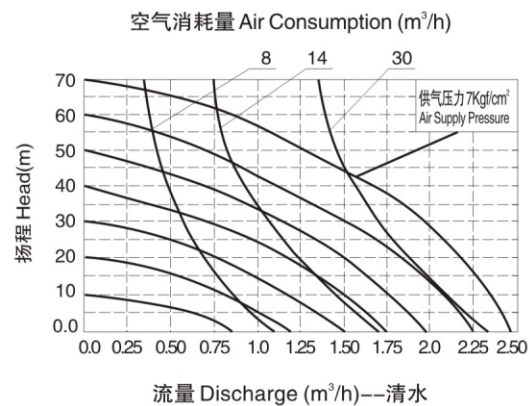
系统连接示意图 System connection schematic diagram



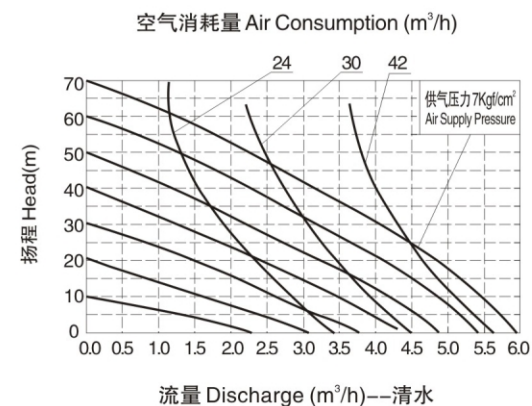
QBY/K-10/15



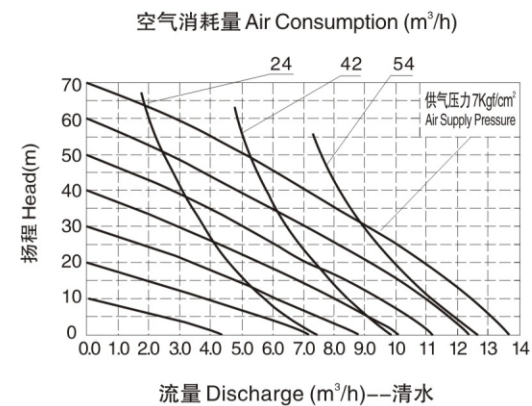
QBY/K-20



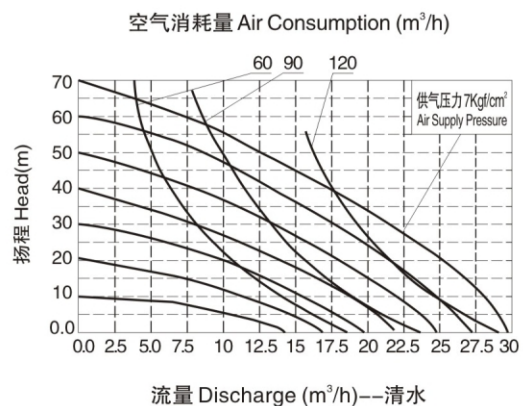
QBY/K-25



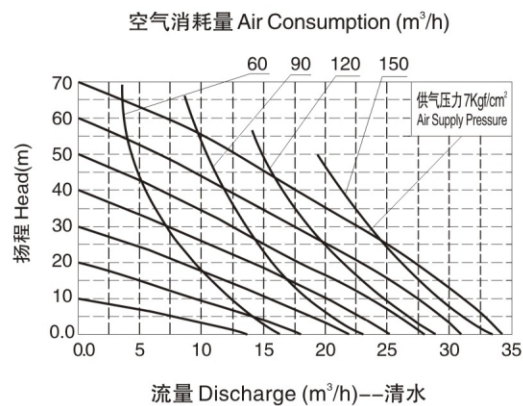
QBY/K-40



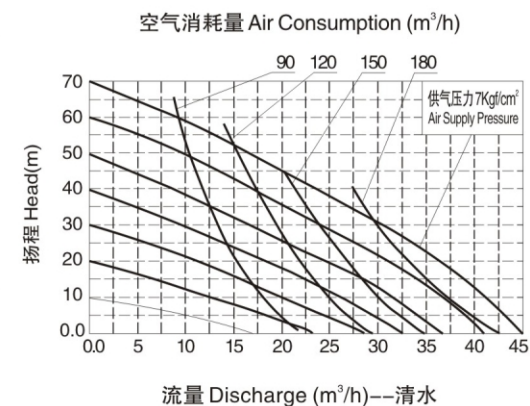
QBY/K-50



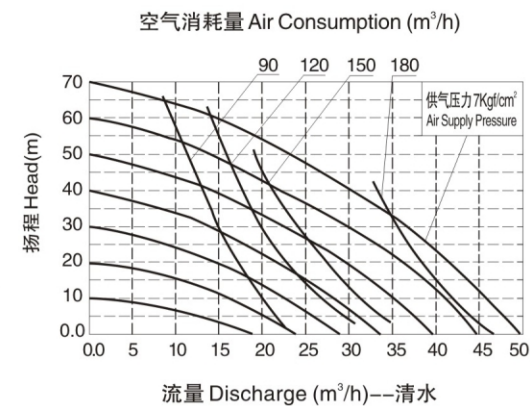
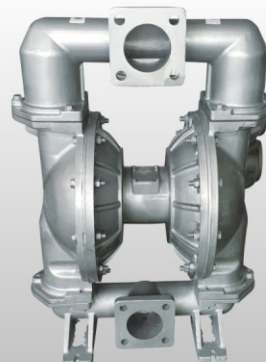
QBY/K-65



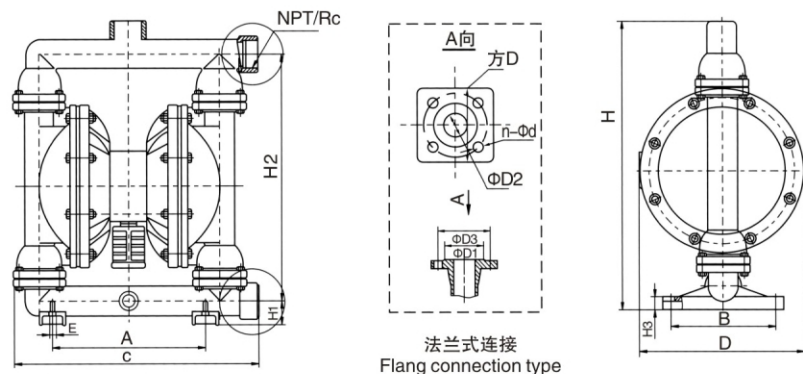
QBY/K-80



QBY/K-100



安装尺寸图 Drawing of setting data



安装尺寸表 Tables of setting data

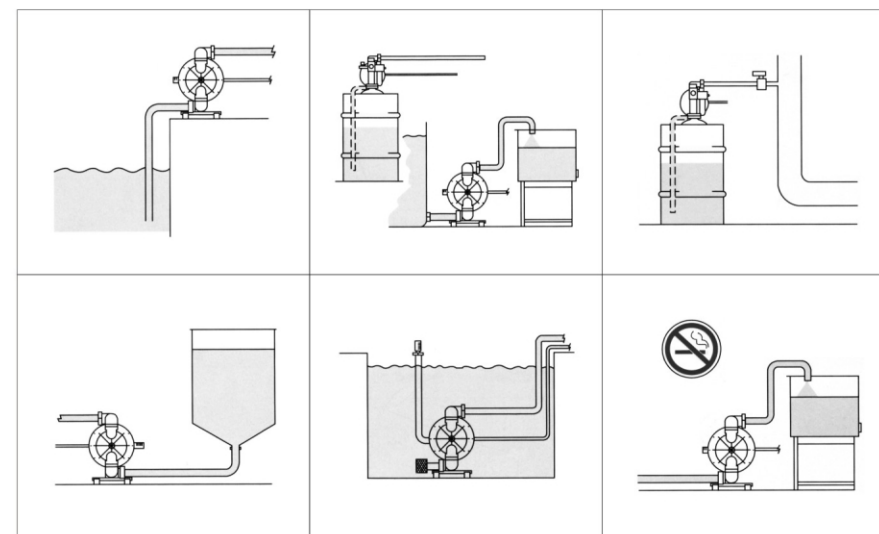
型号 Model	A	B	C	D	E	H1	H2	H3	H	螺纹式 Screw	法兰式 Flange				
										NPT RC	D1	D2	D3	D	n d
QBY/K-10/15	205	80	205	145	10	39	205	10	260	1/2	-	-	-	-	-
QBY/K-20	205	80	270	145	10	39	210	10	275	1/2	-	-	-	-	-
QBY/K-25	210	160	380	250	12	63	365	36	460	1	-	-	-	-	-
QBY/K-40	210	160	380	250	12	63	360	35	470	1 1/2	-	-	-	-	-
QBY/K-50	460	170	460	310	16	88	570	25	640	-	90	50	110	方 130x130	4 14
QBY/K-65	460	170	460	310	16	88	570	25	640	-	110	65	130	方 130x130	4 14
QBY/K-80	330	250	590	410	18	110	700	32	850	-	125	80	150	方 160x160	4 18
QBY/K-100	330	250	590	410	18	110	700	32	850	-	145	100	170	方 160x160	4 18
25/40塑料	390	140	390	240	12	63	420		525	-	-	-	-	-	-

性能参数 Performance parameter

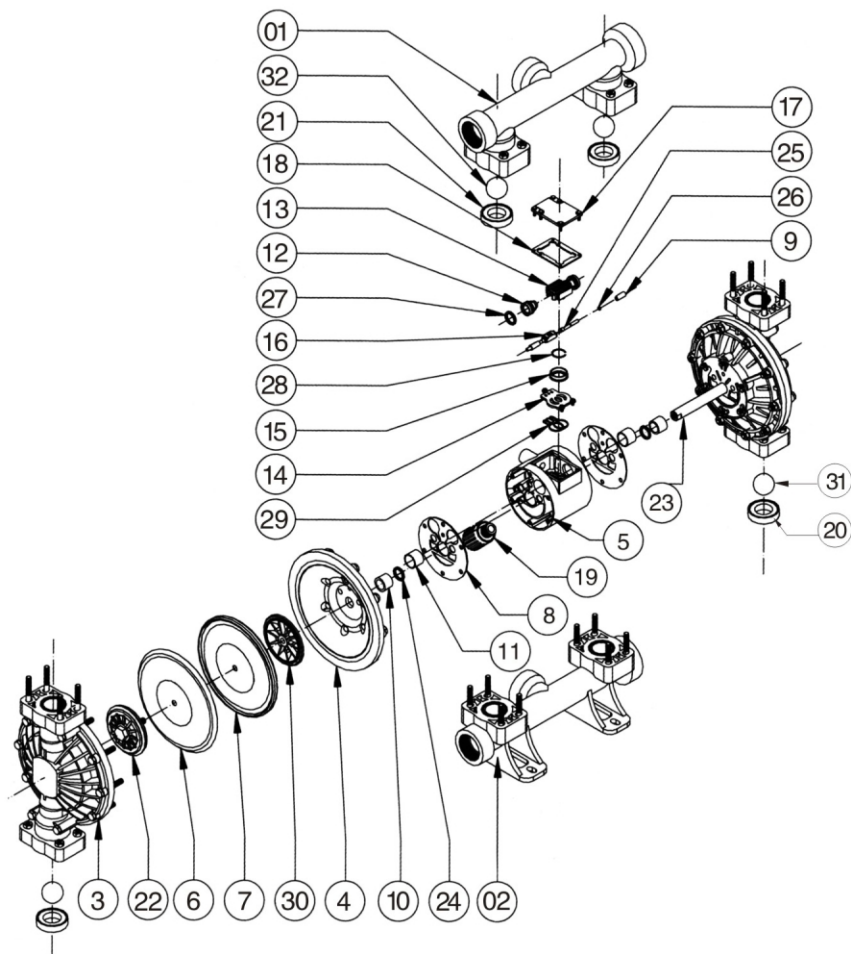
型号 Model	流量 Discharge (m³/h)	扬程 Head (m)	出口 压力 Exit pressure (kgf/cm²)	吸程 Sucked lift (m)	最大允许 颗粒直径 Max grain Dia (m)	最大供 气压力 Max pressure (kgf/cm²)	最大空 气消耗量 Max air consumption (m³/min)	正常空气 消耗量 (m³/min)	材料 Materials				
									铝 ZL104	不锈钢 1Cr18Ni9Ti	铸铁 HT200	增强 聚丙烯 Enhanced Polypropylene	过滤部分 衬氟 Fluorin-lining in filtrated part F46(EFP, P0)
QBY/K-10/15	0~1	0~50	6	5	1	7	0.6	0.3	★	★	★	★	/
QBY/K-20	0~2	0~50	6	5	1	7	0.6	0.3	★	★	★	★	/
QBY/K-25	0~2.4	0~70	6	7	2.5	7	1.7	0.6	★	★	★	★	★
QBY/K-40	0~8	0~70	6	7	4.5	7	1.7	0.6	★	★	★	★	★
QBY/K-50	0~16	0~70	6	7	8	7	4.9	1.7	★	★	★	/	★
QBY/K-65	0~18	0~70	6	7	8	7	4.9	1.7	★	★	★	/	★
QBY/K-80	0~24	0~70	6	7	10	7	9.1	3	★	★	★	/	/
QBY/K-100	0~35	0~70	6	7	10	7	9.1	3	★	★	★	/	/

Note: ★-有 Have /-无 Without

安装方式 Installation method



结构图 Structural drawing



零件清单 Part list

序号	名称	数量	材 料
1	进口管	1	不锈钢、铸铁、铝合金、塑料、内衬聚全氟乙丙烯
2	出口管	1	不锈钢、铸铁、铝合金、塑料、内衬聚全氟乙丙烯
3	泵体	2	不锈钢、铸铁、铝合金、塑料、内衬聚全氟乙丙烯
4	泵腔	2	铝合金、铸铁
5	中间体	1	铝合金
6	隔膜片	2	聚四氟乙烯
7	隔膜片	2	丁腈橡胶、氯丁橡胶
8	中间体密封垫	2	丁腈橡胶
9	助动轴套	2	塑料
10	连杆轴套	4	塑料
11	活塞套	2	塑料
12	活塞	2	塑料
13	滑块	1	铝合金
14	滑板	1	镀铬钢
15	大滑块	1	塑料
16	助动滑块	1	塑料
17	盖板	1	铝合金
18	盖板垫	1	橡胶
19	消声器	1	塑料
20	密封座	4	橡胶
21	密封座	4	聚四氟乙烯
22	外压板	4	不锈钢、碳钢
23	连杆轴	1	不锈钢
24	轴O型圈	2	橡胶
25	助动轴		不锈钢
26	助动轴密封圈	2	橡胶
27	Y型O型圈	4	橡胶
28	大滑块O型圈	1	橡胶
29	蝶型O型圈	1	橡胶
30	内压板	2	铝合金
31	密封球	4	橡胶
32	密封球	4	不锈钢、陶瓷、聚四氟乙烯

Part list

No.	Name	Quantity	Material
1	Inlet pipe	1	Stainless steel, cast iron, aluminium alloy, plastic, inner lining FEP
2	Outlet pipe	1	Stainless steel, cast iron, aluminium alloy, plastic, inner lining FEP
3	Pump body	2	Stainless steel, cast iron, aluminium alloy, plastic, inner lining FEP
4	Pump chamber	2	Aluminium alloy, cast iron
5	Intermediate	1	Aluminium alloy
6	Diaphragm vane	2	PTFE
7	Diaphragm vane	2	Acrylonitrile butadiene rubber, polychloroprene
8	Intermediate seal gasket	2	Acrylonitrile butadiene rubber
9	Driving shaft housing	2	Plastic
10	Connecting rod shaft housing	4	Plastic
11	Piston bush	2	Plastic
12	Piston	2	Plastic
13	Slipper block	1	Aluminium alloy
14	Slipper block	1	Chromium-plated steel
15	The big slider	1	Plastic
16	Driving slipper block	1	Plastic
17	Cover plate	1	Aluminium alloy
18	Cover plate gasket	1	Rubber
19	Muffler	1	Plastic
20	Seal seat	4	Rubber
21	Seal seat	4	PTFE
22	Outside the platen	4	Stainless steel, carbon steel
23	Connecting rod	1	Stainless steel
24	Shaft O-ring	2	Rubber
25	Driving shaft		Stainless steel
26	Seal ring of driving shaft	2	Rubber
27	Y-tube O-ring	4	Rubber
28	The big slider O-ring	1	Rubber
29	Butterfly-type O-ring	1	Rubber
30	The clamp	2	Aluminum alloy
31	Ball sealer	4	Rubber
32	Ball sealer	4	Stainless steel, ceramic, PTFE

几种隔膜材料特性 Characteristic of diaphragm

介质种类 Medium	隔膜品种 Variety	丁腈橡胶 Nitrile Rubber	氯丁橡胶 Chloroprene Rubber	氟橡胶 Fluorine Rubber	聚四氟乙烯 PTFE	食品橡胶 Food Rubber
发烟硝酸 Smoke nitric acid		X	X	△	△	
浓硝酸 Density nitric acid		X	X	△	△	
浓硫酸 Density sulfuric acid		X	X	○	△	
浓盐酸 Density hydrochloric acid		X	△	△	△	
浓磷酸 Density phosphoric acid		X	△	△	△	
浓醋酸 Density acetic acid		X	X	X	△	
浓氢氧化钠 Density sodium hydroxide		○	○	△	△	
无水氨 Non-aqueous ammonia		△	△	△	△	
稀硝酸 Thin nitric acid		X	X	○	△	
稀硫酸 Thin sulfuric acid		△	△	△	△	
稀盐酸 Thin hydrochloric acid		X	○	△	△	
稀磷酸 Thin phosphoric acid		X	X	△	△	
稀氢氧化钠 Thin sodium hydroxide		○	○	△	△	
氨水 Liquid ammonia		△	△	X		
苯 Benzene		X	X	○	○	
汽油 Gasoline		○	○	○	○	
石油 Petroleum		△	X	○	○	
四氧化碳 Carbon tetrachloride		○		○	○	
二硫化碳 Carbon disulphite		○		X	○	
乙醇 Alcohol		○	○	○	○	
丙酮 Acetone		X	△	X	○	
甲酚 Cresol		X	△	△	○	
乙醛 Acetic aldehyde		X	X	△	○	
乙苯 Ethyl benzene		X	X	△	○	
丙烯腈 Acrylonitrile		△	△	X	○	
丁醇 Butanol		○	○	○	○	
丁二烯 Butadiene		○	X	△	○	
苯乙烯 Styrene		X	X	△	○	
醋酸乙酯 Vinyl acetate resin		X	X	X	○	
醚 Ether		X	X	X	○	

注：○——寿命长、△——寿命一般、X——不可用、本表仅从耐腐蚀性考虑，因聚四氟乙烯弹性比橡胶差，故实际使用寿命因压力，泵行程杂质等因素影响而异。食品橡胶专用于食品饮料行业。

Note: ○—means the long service life, △—means common service life, X—means use forbidden. This table is only considered from the anti-corrosion. Because the PTFE elasticity is worse than that in rubber. rubber specially uses for beverage industries.